INSTALLATION PROCEDURE FOR ALUMINUM- CASEMENT WINDOW

* * IMPORTANT: These are specific installation steps to our product. However, it is important to follow the guide and methods of the installations according to the existing building code requirement for each particular installation.

In order to not damage the product, a minimum knowledge of installation of windows and doors is required to perform the finishing adjustments presented in this guide. These adjustments do not rectify an incorrect installation. ***

1. Remove interior caps on both sides of the window to access holes made at the manufacture. Then, fix the window to the framework of the house with #10 screws.



2. To install the shutter, if necessary, turn the handle about 5 times in order to align the upper and lower bases on their rail. Then, put the shutter on both rails and put the two arms on their pivot.





- 3. To instal a fix shutter (if necessary):
- a) Remove interior caps on both sides and then, as well as the lower cap on the sill of the window.
 - b) Apply sealer on the LOZARON to form a U shape.

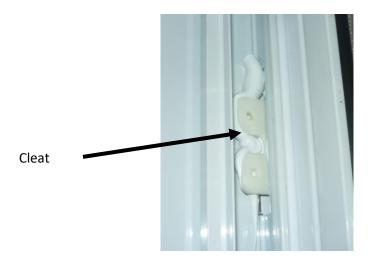


c) Apply sealer on the openings for cleats



d) Insert the shutter into the frame (verify that the evacuation holes are at the bottom). Keep 1/8" between the bottom of the shutter and the frame.

e) Push the shutter to compress the LOZARON and screw the cleats while the LOZARON is compressed.

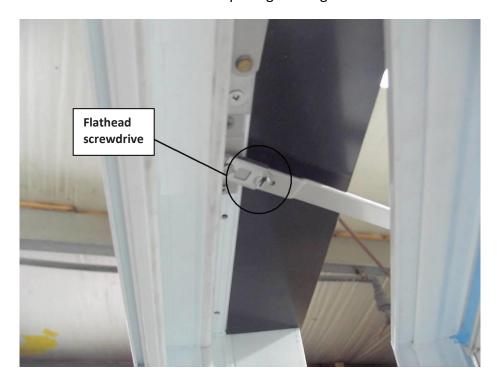


f) Then seal the cleats. Add sealer at the bottom of the shutter, between the shutter and the frame.



g) Put back on place the plastic caps. First, the lower one on the sill, then add the the caps on both sides.

4. How to activate or disactivate the opening-limiting device



Use a flathead screwdriver to slide outside the metal latch in order to desactivate the lock of the mecanism.





Then, the shutter can open up to 90 degrees.





To reactivate the opening-limiting device, put back on place the hatch with a flathead screwdriver.

